

**CHILD RESISTANT BLISTER PACKAGES UTILIZING  
WALLED STRUCTURES ENCLOSING MEDICAMENT THEREIN**

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Abstract of the Invention

A child resistant blister package includes a film having a surface wherein a plurality of cavities are formed therein containing at least one medicament; a cover sheet which overlies the cavities and is bonded to the film; and a wall structure raised above the surface of the film which extends  
10 throughout the film forming an interior region enclosing the plurality of cavities therein.